

# "V" Trough Grain Feeder

## 74023337 (4') & 74033327 (8')

### Hardware Kit

### 74900147

#### THANK YOU FOR PURCHASING THIS PRODUCT

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### Assembly Instructions for "V" Trough Grain Feeders

The 4' and 8' "V" Trough Feeder is broken down into four main components and requires assembly. They are as follows:

- (1) Top Brace Tube
- (1) "V" Trough
- (2) "A" Frame

A hardware package is also included. These four components bolt together as shown at left.

**Step #1** Install one end of the Top Tube into the top of the "A" Frame. This will be a snug fit.

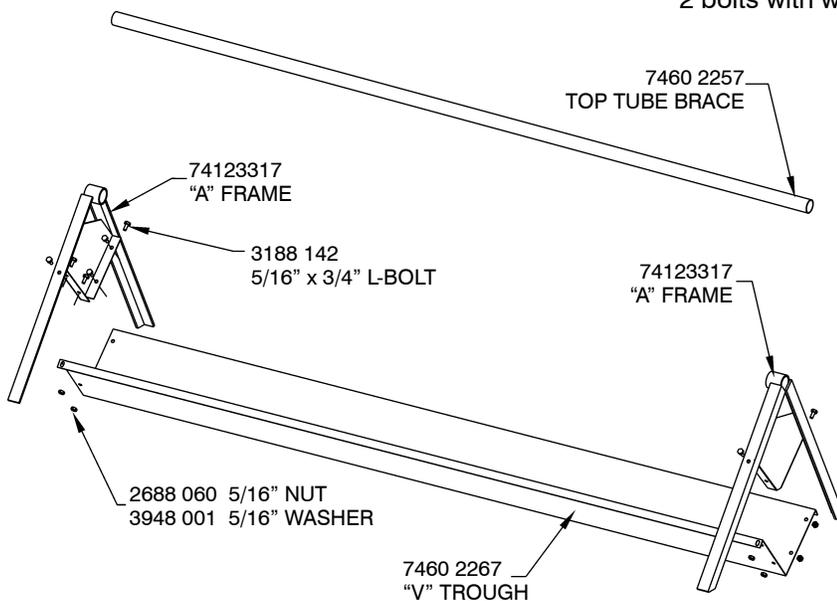
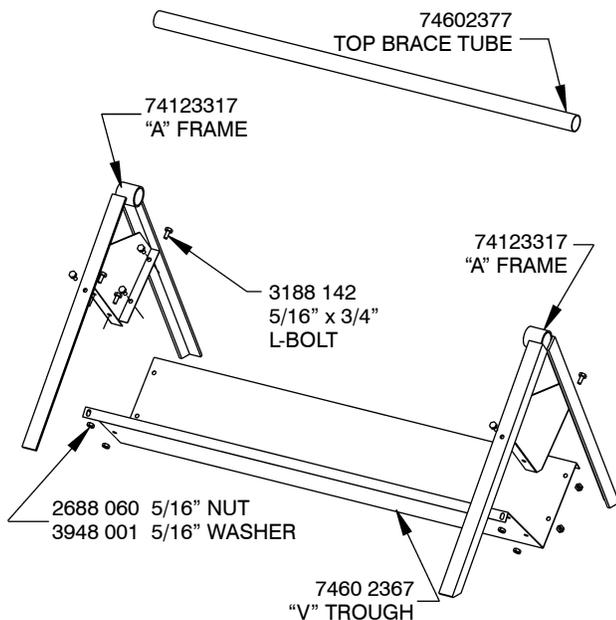
**Step #2** Install the other "A" Frame at the opposite end of the top tube. You should now have a freestanding framework.

**Step #3** Attach the "V" Trough to the bottom of the "A" Frame using 5/16" x 3/4" bolts. You may find it helpful to place a box or something similar under the "V" Trough while aligning and installing the bolts. Install 2 bolts with washers at one end of the assembly and loosely attach a nut with washer on each.

**Step #4** Move to the other end and install all 6 bolts with washers. You may find it necessary to snug up the two bolts that go through the angle iron legs to better align the other holes. After all 6 bolts are in place, attach the remaining nuts with washers and ensure all 6 nuts are properly tightened.

**Step #5** Move back to the other end and complete installing the bolts in the remaining holes. Attach the remaining nuts and washers as needed. Ensure all 6 nuts are properly tightened.

Your "V" Trough assembly is now ready for use.



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