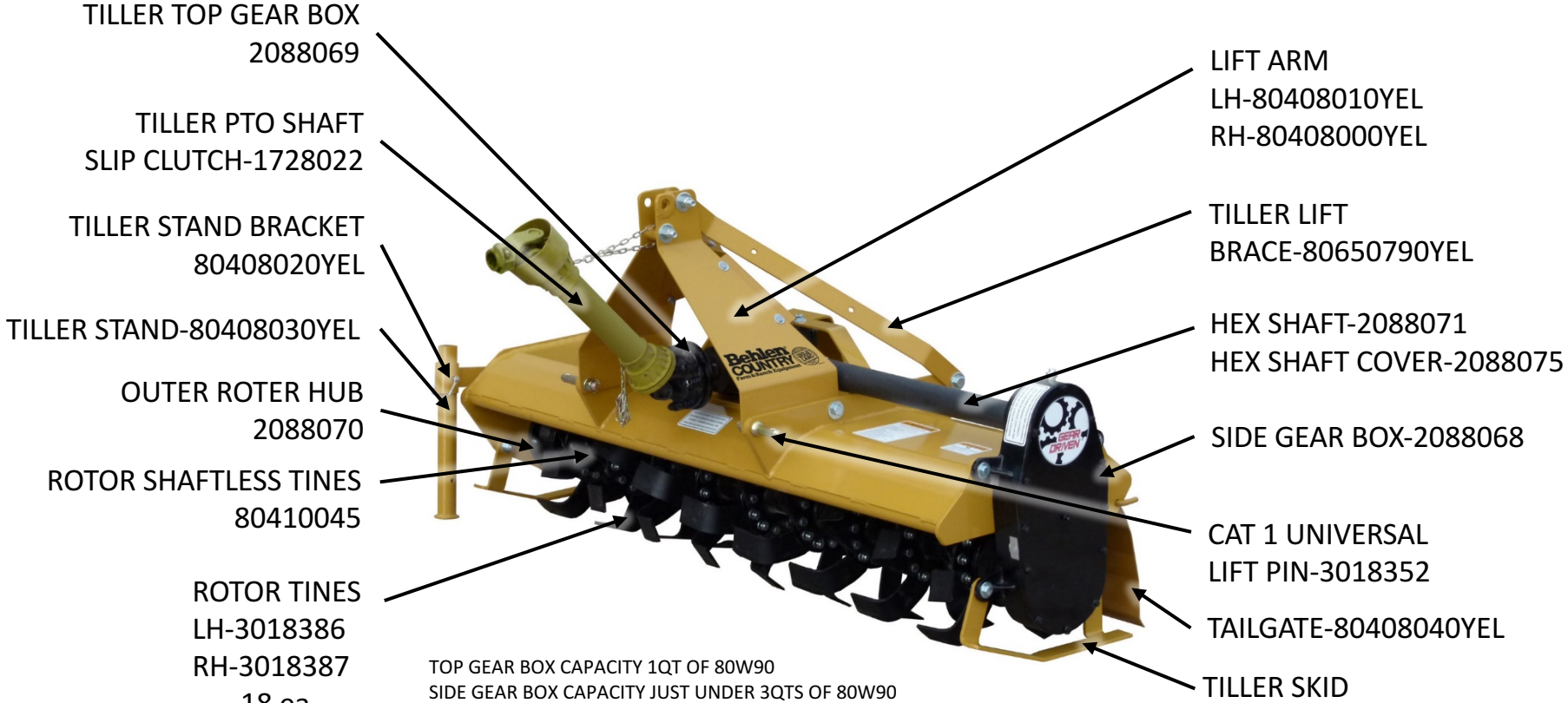


**80118040YEL
4' ROTARY TILLER**



TILLER TOP GEAR BOX
2088069

TILLER PTO SHAFT
SLIP CLUTCH-1728022

TILLER STAND BRACKET
80408020YEL

TILLER STAND-80408030YEL

OUTER ROTER HUB
2088070

ROTOR SHAFTLESS TINES
80410045

ROTOR TINES
LH-3018386
RH-3018387
18 ea.

2-9/16" x 1 1/2" BOLTS-3188401

2-9/16" NUTS-2688378

2-9/16" SPLIT WASHERS-3948209

LIFT ARM
LH-80408010YEL
RH-80408000YEL

TILLER LIFT
BRACE-80650790YEL

HEX SHAFT-2088071
HEX SHAFT COVER-2088075

SIDE GEAR BOX-2088068

CAT 1 UNIVERSAL
LIFT PIN-3018352

TAILGATE-80408040YEL

TILLER SKID
LH-80650650YEL
RH-80650640YEL

TOP GEAR BOX CAPACITY 1QOT OF 80W90
SIDE GEAR BOX CAPACITY JUST UNDER 3QTS OF 80W90

TO SET SLIP CLUTCH LOOSEN ALL BOLTS THEN HAND TIGHTEN AGAINST THE SPRING. NOW TAKE A SOCKET AND TIGHTEN AN ADDITIONAL 1 1/2 TURNS. IF CLUTCH STILL SLIPS IN OPERATION TIGHTEN ADDITIONAL 1/2 TURN. CLUTCH PLATES ARE 1/8" FROM THE FACTORY MINIMUM THICKNESS BEFORE REPLACEMENT IS 1/16".