

# ASSEMBLY INSTRUCTIONS

## Brace Kits for Poly Tanks

THANK YOU FOR PURCHASING THIS PRODUCT

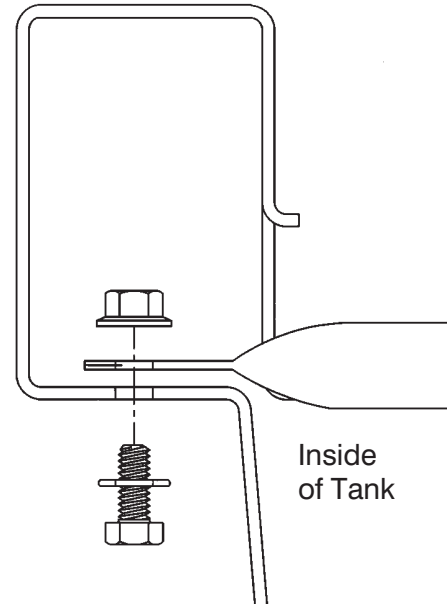
For questions about this product, or parts inquiries, please contact our Customer Service Center listed below.

**Depending on which style tank you have, use the following instructions for installation of the Brace provided.**

### For tanks with open top lip design:

Insert Brace inside top lip and using nuts and bolts provided, attach brace as shown in diagram.

<u>Item No.</u>	<u>Model No.</u>	<u>Qty.</u>	<u>Brace Kit</u>
52112027	PRE-226	1	54300758
52112057	PRE-225	1	54300758
52112187	PRE-328	1	54300768

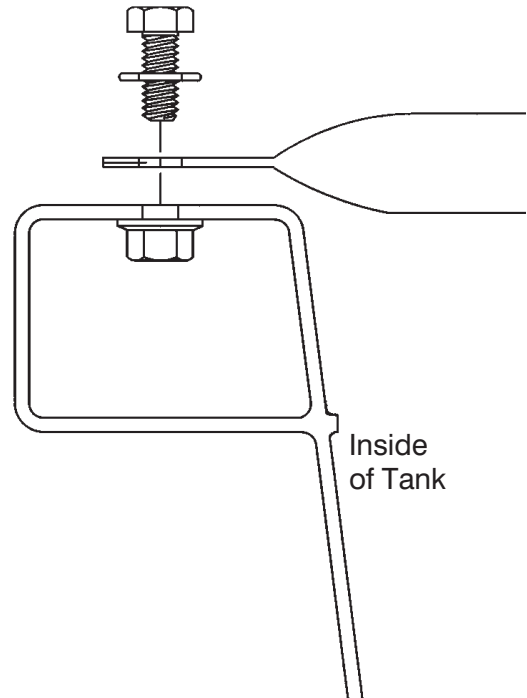


### For tanks with sealed top lip design:

Since the poly lip design has been changed to a sealed lip, it has become necessary to ship the braces separately in bulk.

The 5/16" - 18 thread T-nut inserts have been molded into the top lip of the tank. Simply place the brace over the inserts and attach as shown in diagram with standard 5/16" flat washer & bolts provided in the hardware package.

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52112187	PRE-328	1	54300768



**Behlen  
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